

Work Order ID 131487

Friday, April 10, 2015 7:54:31 AM

131487

Page 1

Item ID: D206-628-024RLC

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MCS Date: 1504-10 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr	DAS							
N/A	Rev N/A	6 9-89							
100	Document Control	0.00							
100	DOCUMENT CONTROL			DAS 26 9-89					
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-024 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

*Cancelled
parts returned
to store
in
16-0614*

1X SP15-06-02

DAS
6
9-89
APR 29 2015

1X SP15-06-03

Work Order ID 131487

Friday, April 10, 2015 7:54:31 AM

131487

Page 2

Item ID: D206-628-024RLC

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-024								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Picklist Print

Page 1

Friday, April 10, 2015 7:54:37 AM

Work Order ID: 131487

131487

Parent Item: D206-628-024RLC

D206-628-024RLC

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C14A

Purchased

No

120

Each

113.0000

4

4

Qty
Issued

Date
Issued

Status

AN4C14A

Bolt

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST312A

50

131677

50

ST344

38

m130716

13

m131452

25

AN4C15A

Purchased

No

120

Each

77.0000

8

8

AN4C15A

Bolt

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

67

M130716

50

M131377

17

D2731-7

Manufactured

No

120

Each

36.0000

4

4

D2731-7

Mounting Lug

Location

Loc Qty

Loc Code

ST520

36

116802

36

DAS 6 9-89
APR 29 2015

DAS 28 9-89

** 132189 DAS 6 9-89 MAY 01 2015

DAS 28 9-89

** 132234 DAS 27 9-89

Picklist Print

Friday, April 10, 2015 7:54:37 AM

Page 2

Work Order ID: 131487

131487

Parent Item: D206-628-024RLC

D206-628-024RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

D2732

Manufactured No

120 f

612.0000

2 2

DAS

D2732

**

6

Rubber Cushion (\$per foot)

9-89

DAS
28
9-89

DAS
26
9-89
ST410

Location

Loc Qty

Loc Code

ST412

421

117118

421

ST639

191

117118

191

2 feet

(D2732-030) Cut (8) at 3.00"

D2842-042

Manufactured No

120 Each

0.0000

1

D2842-042

**

Step Assembly RH, 206 Float

D3394-043

Manufactured No

120 Each

9.0000

4

D3394-043

**

Lug

DAS
26
9-89
ST528

Location

Loc Qty

Loc Code

ST528

9

114220

9

B131TU

4

DAS

27

9-89

DAS

28

9-89

MS21043-4

Purchased No

120 Each

1,125.000

12

MS21043-4

**

Nut

DAS
26
9-89
ST302

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

395

m128798

395

ST304

690

m128818

34

m131697

656

12

APR 29 2015

DAS

6

9-89

DAS

28

9-89

Friday, April 10, 2015 7:54:37 AM

Shop Packet Print

Page 2

Picklist Print

Friday, April 10, 2015 7:54:37 AM

Work Order ID: 131487

131487

Parent Item: D206-628-024RLC

D206-628-024RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

120

Each

3,629.000

24
**

24

DAS
6
9-89

NAS1149C0432R

WASHER

DAS
26
9-89

ST 266

Location

Loc Qty

Loc Code

GA

2288

m125807

476

m131467

1812

ST271

1341

m131452

1341

24

NAS1515H3

Purchased

No

120

Each

555.0000

**

3

DAS APR 29 2015
6
9-89

NAS1515H3

Washer

DAS
26
9-89

ST 260

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

44

m129521

44

ST266

501

m128635

13

m131697

488

3

NAS1515H4L

Purchased

No

120

Each

337.0000

**

21

21

DAS
6
9-89

MAY 01 2015

NAS1515H4L

Washer

DAS
26
9-89

ST 260

Location

Loc Qty

Loc Code

FG

2

103691

2

ST260a

335

m131026

96

m131624

8

m131697

231

Friday, April 10, 2015 7:54:37 AM

Shop Packet Print

Ref

JUN 02 2015

DART AEROSPACE USA, INC.

DAS
26
9-89

IIN-D206-628

Page 18 of 19

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	(4)			D2731-7	MOUNTING LUG
8	8	8	(8)	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			(1)		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	(4)	8	8	AN4C14A	BOLT
4	4	8	(8)	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	(24)	24	24	NAS1515H4L	WASHER
12	12	12	(12)	12	12	MS21043-4	NUT
2	2	3	(3)	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

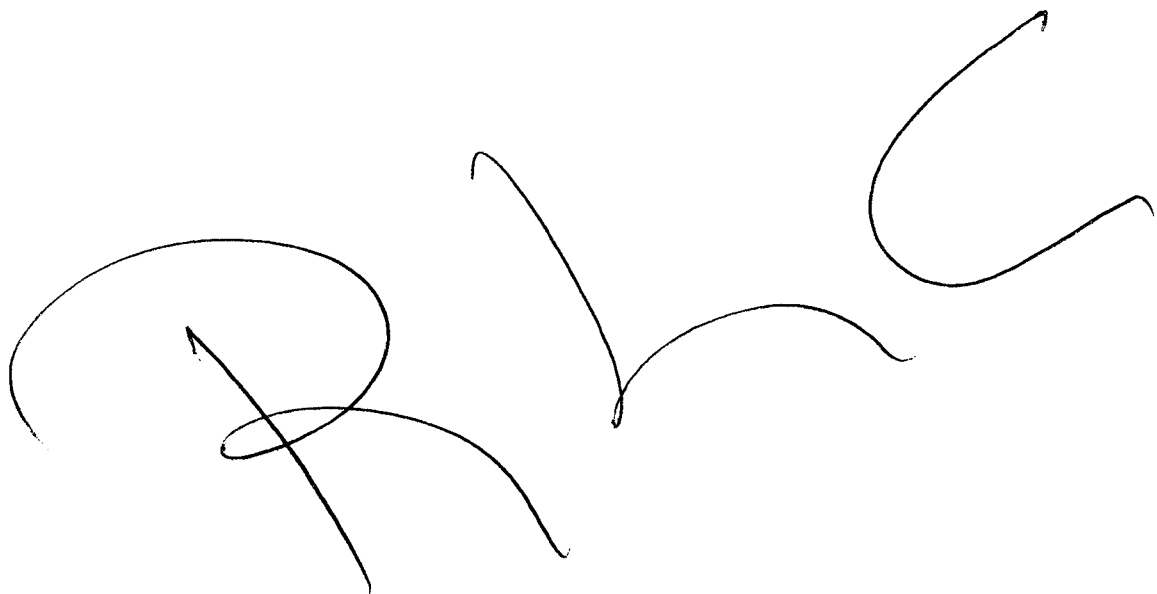
5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G
Date: 11.02.25

D206-628-023	D206-628-024	D206-628-033	D206-628-034	Part Number	Description
2	2	2	2	D2844-1	ARM
1	1	1	1	D2844-3	ARM
3	3	3	3	AN3C4A	BOLT
3	3	3	3	NAS1149C 0363R	WASHER (or AN960C10)
3	3	3	3	NAS1515H 4L	WASHER



A large, stylized handwritten mark, possibly a signature or a large 'C' with a flourish, is drawn across the lower half of the page.

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131487

Page 1

Item ID: D206-628-024RLC

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/1.1/1.3/1.4

Start Date: 4/10/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *MLJ*Date: *IS 04-10*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev N/A
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100	Document Control	0.00
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100	DOCUMENT CONTROL	
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DC	Memo	0.00
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Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-024 CHG 003	
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MLJ APR 29 2015

110	Pick Kit	0.00
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110		
Packaging	Memo	0.00

Packaging		
-----------	--	--

DAS
6
9-80

APR 29 2015

120	QC4- 100% Inspect kits for completeness	0.00
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120		
QC	Memo	0.00

Quality Control		
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